7X15M PVC PART LIST

(1) Galvanized Pipe	•
Quantity 32	
(2) Galvanized Pipe(with a hole)	
Quantity 4	
(3) Galvanized Pipe	
Quantity 45	
(4) Galvanized Pipe	
Quantity 16	
(5) Galvanized Pipe	
Quantity 8	
(6) Galvanized Pipe(with a hole)	• 0000
Quantity 4	
(7) Galvanized Pipe	0 0 0 0
Quantity 12	
(8) Galvanized Pipe	
Quantity 6	
(9) Galvanized Pipe	
Quantity 4	
(10) 140° 3 Way joints	
Quantity 2	U
(11) 110° 3 Way joints	
Quantity 2	, U
(12) 110° 3 Way joint	
Quantity 2	, u
	~
(13) 140° 4 Way joints	
Quantity 6	I
(14) 110° 4Way joints	
Quantity 12	
Z	1 8

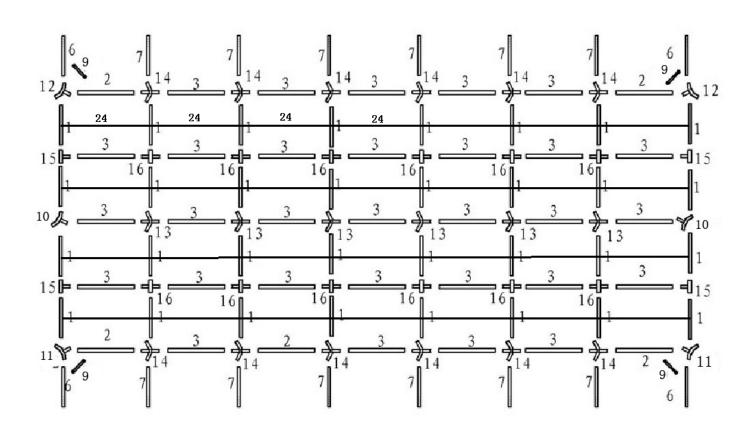
Quantity4

(16) Cross 4 Way joints **Quantity 12** (17) 3 Way joints **Quantity 2** (18) 3 Way joints **Quantity 2** (19) 3 Way joints **Quantity 12** (20) NO.14 3 Way joints **Quantity 4** (21) Top Cover **Quantity 1** (22)Side Panels **Quantity 14** (23)Door Panels Quantity 2 (24)Steel wire and turn buckle 56pcs 28pcs

7X15M S TRUCTURE TENT INSTRUCTION

FRAME ASSEMBLY

1. Place all joints \ leg pipes and window pipes and connection pipe on the ground as shown. Push two pipes into the joints, use screws fix them. (More important, use steel wire and turn buckle(24) to go though the holes on Pipe No.1, pls do not tighten the turn buckle until you put all wire on.)

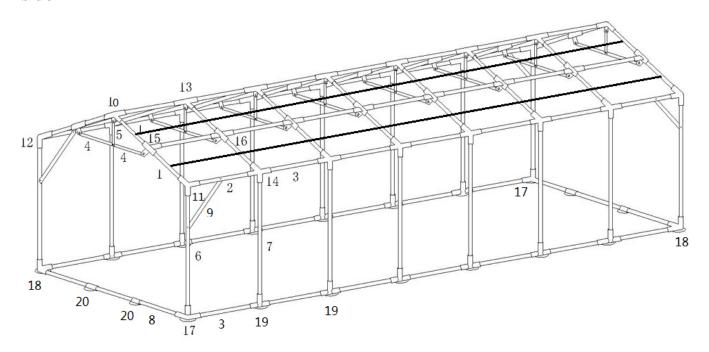


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7X15M S TRUCTURE TENT INSTRUCTION

FRAME ASSEMBLY

2. Connect pipes together starting with the center frame. Then assemble each side



ATTENTION:

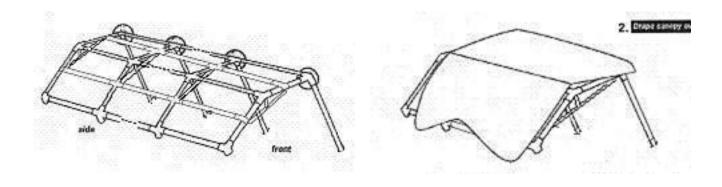
NEVER use below strap to tighten the roof and sidewall with window and sidewall with door, this will damage the grommet and fabric



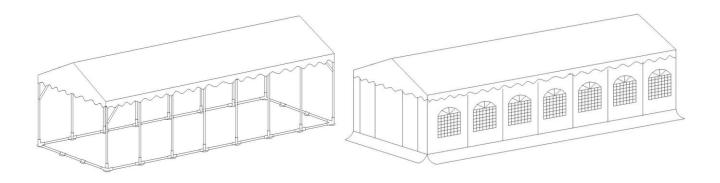
ATTACHING COVER TO FRAME

- 1. Start by lifting one of the frame and inserting legs.
- 2. Drape cover over frame.
- 3. Next, lift the other side of the frame and insert remaining legs.
- 4. Hung up the all side panels and door panels.

NOTE: Loosen the straps on the bottom of the legs when attach the cover. Adjust as needed after the canopy is assembled.



Insert the remaining legs and finish attaching cover to frame. Then hung up the all side panels. and set up the foot and the ground bar.



NOTE: USING TIR DOWNS OR PROPER ANCHOR KIT FOR YOUR NEEDS.