

User's Manual



IMPORTANT

Dear users,

Please read this direction carefully before use and keep it cautiously for the future. The installation of the sauna requires a minimum of 2 people. You should not try to install the sauna on your own as damage will easily occur. The product is designed exclusively for private use. Complaints that arise due to incorrect installation or use are excluded from the warranty! We reserve the right to change, without notice, anything contained within the manual. Our Saunas shall not be held responsible for printing variations. Color variations may occur. Some models are shown with optional features.

Intended Use:

The sauna / infrared sauna is intended exclusively for use in private sectors, this excludes the use in hotel rooms, dormitories, etc. Also excluded, is the medical use. The use is limited to the house interior. The sauna / infrared sauna serves only as a relaxing hot air bath. Any other use is considered improper. We assume no liability for any consequences of improper use.

For your own safety and that of your product, make sure to follow the safety precautions below. Fail to follow the instruction may result in serious injury, property damage or death. Read, understand and follow the instructions for safety

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Highlights

- a. High quality craftsmanship
- b. Harvia sauna stove+stones
- c. Wooden bucket
- d. Light
- e. Temperature/moisture mete
- f. Sand glass

3. Installation

CAUTION:

1. No plumbing or plumbing fixtures should be placed in the sauna.
2. Install sauna on a completely flat surface.
3. Install sauna in an area that is dry and an area that can be aired out.
4. Flammable objects and Corrosive chemical substances should be kept far away from the sauna.
5. The power cable should be placed that it lays free and that it is no trip hazard.
6. If the power cable is damaged stop immediately the using!
7. Do not attach any accessories which are not included.

(The following pictures are used for your reference. If your sauna has some differences from the pictures, please just follow the steps.)

4. Installation Procedure



1. Place the bottom panel in the desired location of your sauna. SEE FIG-1



FIG-1 Placing bottom floor



FIG-2 Assembling back panel

2. Align the back panel with bottom panel corresponding battens; make sure they are in line. SEE FIG-2

3. Align the left and right panels with bottom panel corresponding battens.

SEE FIG-3 to FIG-6



FIG-3



FIG-4



FIG-5



FIG-6

4. Locate front side panel please. Slide it down at the left.
Watch out the front door does not open! SEE FIG-7



FIG-7

5. Assembling the ceiling (top panel), SEE FIG-8



FIG-8



FIG-9 Assembling sitting board's support

6. Assembling sitting board's support and slide it down vertically into the slot within the inside wall. Put the sitting board horizontally on corresponding battens of the back panel. And tighten them with the screws. SEE FIG-9 & FIG-10



FIG-10 Assembling sitting board



FIG-11

7. Install the Sandglass and Thermo hygrometer in any location that you desire.
SEE FIG-11 & FIG-12.



FIG-12



FIG-13

8. Take out the sauna stove and check its spare parts, then tighten the stove on the floor. SEE FIG-13

9. Connect all the wires of the stove. SEE the Installation of Stove.

10.Assembling the stove fence by screws.SEE FIG-14 to FIG-16.



FIG- 14



FIG-15



FIG-16

11.Place the stove fence in its position, see FIG-17



FIG-17

12.Making sure all steps are finished correctly.plugin in the power and try using the sau-na at first to make sure it will work properly.Then put the external top boarded over the in-ternal top board, and take out the power plug through the corresponding hole in the exter-nal top board.Take the screws affixed on the external top board.then set up the board using the cross screwdriver.

Installation Completed.

Operation Precautions

1. Check that all circuits and connectors meet the technical requirements.
2. Have an electrician check that the power supply is suitable.
3. Do not share the outlet with other devices. Use the ON / OFF switch to turn the sauna on and off.
4. Press the "Temperature" button to increase or decrease the temperature. When the "Heating" indicator lights, the temperature setting is increased by one degree each time. If pressed for three seconds, the setting increases rapidly. Lower the temperature in the same way by pressing the "-" button. After the sauna has reached the desired temperature, the "Heating" indicator disappears.

Warnings

1. Safety precautions

- Check all the circuitry and the plug connections carefully.
- Ask an authorized electrician for right power supply.
- Do not share the outlet with other electrical appliances to avoid danger.
- Do not use the sauna room if under the influence of alcohol, drugs or medications.
- Pregnant women or persons with poor health should consult their physicians before use.
- Minors should be supervised in order to prevent injury.
- Do not use the room for drying clothes, bathing suits, etc.
- No animals / pets inside the cabin allowed.
- The sauna is not for continuous operation.
- The sauna is not for medical use, nor are our employees for medical advice. Therefore, even if you are healthy, always consult your doctor for medical advice before using it.
- People who suffer from obesity or heart disease, who have high or low blood pressure, who have a circulatory problem, or have diabetes or taking medications, should consult their doctor before using an sauna.
- If you have any other health problems, please consult your doctor before using the sauna.
- Do not use the sauna if you have burns, open wounds, eye problems, etc.
- Always keep in mind that the sauna is an electronic device and so be careful. Dry your hands before plugging in or unplugging the power plug.
- Do not use the sauna during a thunderstorm to avoid the risk of damage
- Before and after using the sauna, drink enough water (soft drinks such as fruit, vegetable juices or mineral water). Do not drink alcohol or take any drugs or medications before or during use. This can lead to serious injury or damage. Therefore it is strictly discouraged!
- Children and infirm people should never be left unattended in the cabin.
- Do not touch the heating elements by hand during and shortly after using → **There is a risk of burns** due to hot parts.
- To avoid the risk of burns or electric shock, do not touch or use metal tools on the cover of the heater Risk of burns and electric shock
- Make absolutely sure that no objects reach the heating elements → **Fire hazard.**
- If you feel any kind of pain please stop using immediately

- Move slowly before and after the session and watch your blood circulation.
- If you experience dizziness during a session, first open the door for a few minutes to let in fresh air, and do not get up until the dizziness is away.
- Do not fall asleep in the sauna when it is on.
- Hyperthermia
 - Danger of overheating: normal body temperature should not rise above 39 ° C (103 ° F). Symptoms of excessive hyperthermia include dizziness, listlessness, drowsiness, and fainting. This can mean that you cannot properly assess the heat and are not aware of the danger.
- Wait at least 30 minutes after a session before strenuous physical activity.
- Do not place or place objects in or on the sauna, do not cover them from the outside and do not insulate them additionally.
- Make sure that your power supply meets the requirements of the infrared sauna / sauna.
- No changes are allowed to the electrical equipment. Repairs to the electrical part should only be carried out by an authorized electrician!
- Do not clean the cabin with running water inside or outside.
- Before any kind of intervention, such as cleaning, changing parts or / and rectifying faults in operation, the device must be completely disconnected from the mains.
- We recommend that you always disconnect the sauna after use by unplugging it from the mains and leaving the cabin door open.
- If the bulb needs to be replaced, turn it off and wait until it cools before removing it.

Trouble Shooting:

	Problem	Possible Causes	What To Do
1	Indicator light for power supply not working	The connector is not connected properly	Check the connector or replace a new one
		The fuse is burned	Change the fuse. Could only be done by an authorized electrician.
2	Stove not heating up	Stove is broken	Replace with a new one of the same specifications. Could only be done by an authorized electrician.
		Its life will be shortened gradually for being used for many times	
		The fuse is burned out: L-Hand fuse holder: For back panel R-Hand fuse holder: For front panel	Replace with a new one of the same specifications. Could only be done by an authorized electrician.

3	Stove not heating up	The wire junction is loose Or the heater's wire is loose	Check it, and reconnect them tightly. Could only be done by an authorized electrician.
		The circuit board relay is not functioning	Replace circuit board. Could only be done by an authorized electrician.
4	Odor from the sauna	The circuit problems (fuse holder wire is loose, junction wire is loose, circuit board components is broken)	1) disconnect the power, check the power supply and voltage; 2) Find the objects with problems 3) Replace the damage
5	Light bulb is not working	Light bulb is burned out	Replace the light bulb
		Light bulb wiring is loose	Check connector or reconnect the light bulb wiring
		The light bulb connector is broken	Replace it. Could only be done by an authorized electrician.

Maintenance

- I. The sauna room should be kept clean and odor free.
- II. Damp towels should always be used on benches otherwise perspiration penetrates the soft wood.
- III. Air the room often by keeping the door and vents open when the room is not in use.
- IV. Cabins that are in daily use should be washed down at least once a week to keep them clean and the air fresh.
- V. Inspect benches regularly for required maintenance.
- VI. The cleaning of the sauna should be done with a damp cloth. Please do not use aggressive cleaning agents, as they can attack the wood or even leave stains. Please also clean the glass door with a damp cloth only.
- VII. Do not use gasoline, alcohol or strong cleaning chemicals in the cabin.

NOTE OF DISPOSAL:

Please dispose this item environmentally. The item is not a household garbage. Dispose it at a buyback centre for electrical devices. More information is available at your local municipal administration.